All Vendors PO ID FAII trem ID/GL/WOs Grouped by Vendor ID	PO I						canto are carear	All amounts are calculated in domestic currency.	c currency.		
	Vendor			Receipt Dates from 5/16/2017 to 5/16/2017 Employees All Currencies		All Line Item Types	es				
Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	dor Name	VU	VU-TWM001 TW	TW Metals							
PO36238	_	1	- M6061T6T1.750W.06 f	V.06 f	5/19/2017	5/16/2017	240.0000 2	\	0,0000	0	\$0.00
USD	oN.	2	6061T6 RDTUBE 1.750 X 0.65W m137541	Com.	240.0000	PLOU01			0.0000	0	
	2	¥	- M6061T6T1.000W06 F-	~J 90A	5/19/2017	5/16/2017	144.0000	\	0.0000	0	\$0.00
	No)	6061T6 RD TUBE 1.00 x .065w m137541	(4)	140.0000	PLOU01			0.0000	0	
	€		M6061T6T0.875W0.1 f	V0.1 f	5/19/2017	5/16/2017	24.0000	1	0.0000	0	\$0.00
	No		6061-T6 RD TUBE .875 X .125W m137541	EJ FF	24,0000	PLOU01			0.0000	0	
	4	,	M6061T6T1.250W.12 f	V.12f	5/19/2017	5/16/2017	144.0000		0.0000	0	\$0.00
	No.	2	ALUM. RD TUBING f 1.250 x.125W m137541	J DN	140.0000	PLOU01			0.0000	0	
	1/0)	M6061T6TS1.000W.	W. f	5/19/2017	5/16/2017	231.9170		0.0000	0	\$0.00
	S _o		6061T6 SQ TUBE 1.00 x 1.00 x .125w m137541	Ç	240.0000	PLOU01			0.0000	0	
	9		71401-45		5/19/2017	5/16/2017	1.0000		00000	¢	6
	S.		PROCUREMENT QUALITY CLAUSES		1.0000	PLOU01			0.0000	0	\$0.00

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Book Amt	784.9170	0.0000	0.0000	\$0.00	8.0830
MRB Qty/ MRB Reject Qty	uantity:) U/M):	nantity:	Value:	nantity:
Inspected Qty/ Rejected Qty (PO U/M)	Total Received Quantity:	Total Qty to Inspect (PO U/M):	Total Reject Quantity:	Total Receipt Value:	Total Balance Due Quantity:
Cost Per Unit/ Inspected Qty/ Recv Value Rejected Qty N (PO U/M)		Total			Tot
Recv Qty (PO U/M)					
Recv Date/ Recv Emp					
Required Date Required Qty					
PO U/M / Stock U/M					
Project ID Reference/ Description/ Cerf Std					
Project ID					
0 -					

Line Nbr/ Insp Req

Purchase Order ID/ Curr Type Purchase Order Receipt Listing





Packing Slip

ORDER NO.: 70656670 FROM: ATLA

CUST NUMBER: 1203820 NET WGT:

323.709 REQ.DATE: 05/16/17 CONFIRMED

SOLD TO:

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKESBURY ON CANADA

HAWKSBURY ON ONTARIO CANADA

CN K6A 1K7

SALESPERSON:

DONNA SMALLEY

SHIP BY:

05/10/17

PREPAID

TERMS: F.O.B.:

NET 30 DAYS SHIPPING POINT

CN K6A 1K7

VIA: FREIGHT: COMMON CARRIER

CUST ORD NO.: PO36238

RELEASE NO.:

RECEIVING PHONE:

WIDTH

LENGTH 12 FT ML

LINE ITEM DESCRIPTION

0001 44328 D6061-T6 1/3/4 OD X .065 WA

CLN#

ORD OTY 240,000 FT INVOICE OTY 240.000 FT SHIPPED QTY 240.000 FT

97.085

PCS 20

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR PO:49366422 HT:FQ02377650002 PC: 20 CUSTOMER QTY:

Expiration Date: 0/00/00

MLT: UNITED STATES MPG: UNITED STATES

SLB/CL:222786

UOM

0002 43284 D6061-T6 1 OD X .065 WA

12 FT ML

CLN#

ORD OTY 140.000 FT - INVOICE QTY 144.000 FT

SHIPPED OTY 144.000 FT 32.400

PCS 12

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REOUIRED **

ECCN: EAR99

Export License: NLR

Expiration Date: 0/00/00

PO: 49362678 HT: F002323930002 PC: 12 CUSTOMER QTY: MLT: UNITED STATES MFG: UNITED STATES

SLB/CL:F002323970002

UOM

0004 43737 D6061-T6 1/-1/4 OD X .125 WA

CLN#

ORD OTY 140.000 FT INVOICE QTY 144.000 FT.

SHIPPED QTY 144.000 FT WT

FT ML

PCS

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00 PO:49338952 HT:F002014030003 PC: 1 CUSTOMER QTY: UOM MLT:UNITED STATES MFG:UNITED STATES SLB/CL:219089 PO: 49363161 HT: F002325390001 PC: 11 MLT: UNITED STATES MFG: UNITED STATES

CUSTOMER QTY:

SLB/CL:F002325390001

1

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL REVIEW.

http://www.twmetals.com/invoice-terms.html





Packing Slip

ORDER NO.: 70656670 FROM: ATLA PAGE 2

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKESBURY ON

SALESPERSON:

CANADA

CN K6A 1K7

DONNA SMALLEY

TERMS: F.O.B.:

NET 30 DAYS SHIPPING POINT

CUST ORD NO.:

P036238

LINE ITEM DESCRIPTION

323.709 REQ.DATE: 05/16/17 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKSBURY ON

ONTARIO CANADA

CN K6A 1K7

SHIP BY: 05/10/17

VIA: FREIGHT:

RELEASE NO.:

RECEIVING PHONE:

WIDTH LENGTH

PREPAID

COMMON CARRIER

0005 45963 E6061-T6 SQ-SØ TUBE 1 SO X .125 WA

CLN#

ORD QTY 240.000 FT INVOICE QTY

231.917 FT

231.917 FT'

119.419

PCS 11

1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

MFG UNITED STATES

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00 PO:49357388 HT 28505101 PC: 11 CUSTOMER QTY: UOM

SLB/CL:28505101

BROKERS KUEHNE AND NAGEL LTD

B1

RT 000-

TYPE OF PKG

REDDICRATE

1.000

---- PACK INFO ----PKGS GRS WEIGHT 142.000

WIDTH 8.0000

LENGTH 150.0000

HGHT 11

B1 REDDICRATE

1.000 297.000 8.0000 260.0000

7

BY:

2.000

439.000

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED

DATE FILLED

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL REVIEW.

http://www.twmetals.com/invoice-terms.html





Packing Slip

ORDER NO.: 70656670

FROM: ATLA

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON

CANADA

TERMS:

F.O.B.:

CN K6A 1K7

DONNA SMALLEY NET 30 DAYS

PO36238

PREPAID

SHIPPING POINT

CUST ORD NO .:

SALESPERSON:

Authorized Test Report Clerk

COMMON CARRIER

FREIGHT:

RELEASE NO.:

RECEIVING PHONE:

323.709 REO.DATE: 05/16/17 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKSBURY ON

ONTARIO CANADA

CN K6A 1K7

SHIP BY:

175 TUBEWAY

FOREST PARK

05/10/17

GA 30297

Date:

5/10/17

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.





PACKING SLIP

ORDER NO.: 05063709 FROM: TOLE PAGE 1

8.032 REQ.DATE: 05/16/17 CONFIRMED

05/11/17

DART AEROSPACE LTD 09406868910

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKESBURY ON

SALESPERSON:

TERMS:

CANADA

CN K6A 1K7

DONNA SMALLEY

NET 30 DAYS

SHIPPING POINT

F.O.B.: CUST ORD NO.: PO36238 IT 3

SHIP BY:

VIA:

FREIGHT:

RELEASE NO .:

RECEIVING PHONE:

SHIP TO:

ONTARIO CANADA

HAWKSBURY ON

WIDTH

12 FT ML

PREPAID

COMMON CARRIER

LENGTH

CLN# ORD QTY

24.000 FT

INVOICE OTY

24.000 FT

SHIPPED OTY 24.000 FT

8.032

CN K6A 1K7

PCS

** 1 TEST REPORTS REQUIRED **

** 1 CERTS REQUIRED **

LINE ITEM DESCRIPTION

ECCN: EAR99 Export License: NLR Expirati
PO:49362166 HT:F002319990001 PC: 2 CUSTOMER QTY:
MLT:UNITED STATES MFG:UNITED STATES SLB/CL:222169

0001 43019 D6061-T6 7/8 OD X .120 WA

Expiration Date: 0/00/00

BROKERS KUEHNE AND NAGEL LTD

----- PACK INFO -----AREA TYPE OF PKG

OLD DOM SPECIFY

PKGS GRS WEIGHT WIDTH LENGTH HGHT 1.000 25.000 1.5000 150.0000

1.000 25.000

BY: AK RT 000-

UNLOAD TYPE: NONE SPECIFIED

0145-18

DATE SHIPPED

DATE FILLED

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.





PACKING SLIP

ORDER NO.: 05063709

FROM: TOLE

PAGE 2

CUST NUMBER: 1203820 NET WGT:

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON

CANADA

TERMS:

F.O.B.:

CN K6A 1K7

DONNA SMALLEY

NET 30 DAYS

SHIPPING POINT

CUST ORD NO.:

SALESPERSON:

PO36238 IT 3 COMMON CARRIER

FREIGHT:

PREPAID

RELEASE NO.:

RECEIVING PHONE:

8.032 REQ.DATE: 05/16/17 CONFIRMED

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST

HAWKSBURY ON

ONTARIO CANADA CN K6A 1K7

SHIP BY:

05/11/17

3570 EXPRESSWAY DRIVE

TOLEDO

OH 43608

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk

Date:

5/11/17

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

maus a







http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER. AZ 85226

CUSTOMER PO NUMBE	R:	CUSTOME	ER PART NUMBER:	PRODUCT DESCRIPTION	N:	
M49362166-1		43019		Drawn Seamless	Tube/Pipe	
KAISER ORDER NUMB	ER: LINE ITEM: 001		SHIP DATE: 01/09/2017	F00231999	6061	TEMPER:
WEIGHT SHIPPED: 912,000 LB	2.000 LB 227.000 PCS 22		B/L NUMBER: 223993	DIAM/DAF/THKNS:	WIDTH:	12.000 FT
SHIP TO: TW METALS INC 3570 EXPRESSV TOLEDO, OH 43	VAY DR			SOLD TO: TW METALS INC 760 CONSTITUTI SUITE 204 EXTON, PA 1934	ON DRIVE	

Actual Physical Properties

				-	-			
REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00231999	0001	1	48.2	42.8	20.0	N/A	N/A	N/A
F00231999	0002	1	47.8	42.2	20.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	C	u Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.4	0 0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.1	5 0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D83231	. 62	.32	.2	4 .06	1.01	.10	.08	.03	.00	.00	.00	.01	.02

Applicable Requirements:

Description: OD: 0.8750"; Wall: 0.1200", Round @ AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).



Plant Serial: 00023857 Kaiser Order Number: 222169



FABRICATED PRODUCTS

CARONE END

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



Plant Serial: 00023857 Kaiser Order Number: 222169





http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBI	R: CL	ISTOMER PART NUMBER:	PRODUCT DESCRIPTION:	
M49366422-1	44	1328	Drawn Seamless Tube/Pipe	
KAISER ORDER NUMBI 222786	ER: LINE ITEM:	SHIP DATE: 04/06/2017	F00237765 6061	TEMPER:
WEIGHT SHIPPED:	IGHT SHIPPED: QUANTITY: 1.000 LB 132.000 PCS		DIAMOAFAHKNS: WIDTH:	LENGTH:
SHIP TO: TW METALS INC 27 ENGLEHARD EXIT 8A OFF NJ MONROE TWP, I	DRIVE TPK		SOLD TO: TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA	(12.000 FT)

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONSIACS	BEND
F00237765	0001	1	44.4	38.5	25.0	N/A	N/A	N/A
F00237765	0002	1	44.7	39.0	22.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Şi	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum Minimum D76515	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA NA	NA	NA NA	0.05	0.15

Applicable Requirements:

Description: OD: 1.7500"; Wall: 0.0650") Round @ AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair. Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MATÉRIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA
(DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5
TRADE AGREEMENTS).

Plant Serial: 00024617 Kaiser Order Number: 222786



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager

Plant Serial: 00024617 Kaiser Order Number: 222786



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMB	ER C	USTOMER PART NUMBER	PRODUCT DESCRIPTIO	N.				
M49362678-1	4	3284	Drawn Seamless	Tube/Pipe				
KAISER ORDER NUMB	ER: LINE ITEM	SHIP DATE:	KAISER LOT NUMBER:	ALLOY.	TEMPER:			
222237	001	01/27/2017	F00232397	6061	T6			
WEIGHT SHIPPED	QUANTITY:	B/L NUMBER:	DAM/DAF/THKNS:	WIDTH:	LENGTH:			
776.000 LB	288.000 PC	S 224195			12.000 FT			
SHIP TO			SOLD TO					
TW METALS INC 175 TUBEWAY FOREST PARK,		A	TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00232397	0001	1	46.6	40.2	18.0	N/A	N/A	N/A
F00232397	0002	1	46.7	40.7	20.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum Minimum D83226	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00

Applicable Requirements:

Description: OD: (1.0000"; Wall: 0.0650") Round @ AMS4082P AMS-WW-T-700/6C (ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS 4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA (DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5 TRADE AGREEMENTS).

> TEST REPORTS CEPTED BY

Plant Serial: 00024009 Kaiser Order Number: 222237

Line Item: 001

Page 1 of 2



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



Plant Serial: 00024009 Kaiser Order Number: 222237





http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMB	USTOMER PO NUMBER: CUS		ER PART NUMBER:	PRODUCT DESCRIPTION	PRODUCT DESCRIPTION:					
M49338952-1		43737		Drawn Seamless	Drawn Seamless Tube/Pipe					
KAISER ORDER NUME	ER: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:				
219089	001		11/05/2015	F00201403	6061	(T6)				
WEIGHT SHIPPED:	QUANTITY:		BAL NUMBER:	DIAWDAF/THKNS:	WIDTH:	LENGTH:				
1370.000 LB	220,000	PCS	220291			12(000 FT				
SHIP TO:	Α			SOLD TO:						
TW METALS INC 27 ENGLEHARD EXIT 8A OFF NU MONROE TWP,	DRIVE TPK	SA		TW METALS INC 760 CONSTITUTI SUITE 204 EXTON, PA 1934						

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00201403	0001	1	45.0	41.9	18.0	N/A	N/A	N/A
F00201403	0002	1	46.1	43.5	18.0	N/A	N/A	N/A
F00201403	0003	1.	45.0	39.9	20.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	si	Pe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum									NA	NA	NA	0.00	0.00
D75202	.60	.26	.22	.06	. 96	.06	.04	.02	.00	.00	.00	.01	.02
D74637	.58	.25	.21	.05	. 93	.05	.03	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: OD: 1.2500"; Wall: 0.1250"D Round @ AMS-4082P AMS-WW-T-700/6B ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005 NO Weld Repair. Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA
(DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5
TRADE AGREEMENTS).

Plant Serial: 00020702 Kaiser Order Number: 219089





http://Online.KalserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Pabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00020702 Kaiser Order Number: 219089



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER. AZ 85226

CUSTOMER PO NUMBER		CUSTOME	R PART NUMBER	PRODUCT DESCRIPTION	N.	
M49363161-1		43737		Drawn Seamless	Tube/Pipe	
KAISER ORDER NUMBER	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER.
222299	001		02/02/2017	F00232539	6061	(T6)
WEIGHT SHIPPED.	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH
405.000 LB	65.000 PC	CS	224241			12.000 FT
SHIP TO:				SOLD TO:		
TW METALS INC 175 TUBEWAY FOREST PARK, GA 30298 USA		SA		TW METALS INC 760 CONSTITUTION SUITE 204 EXTON, PA 19341		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00232539	0001	1	48.1	42.8	21.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D83271	.61	.26	.22	.05	. 98	.08	.09	.03	.00	.00	.00	.01	.02

Applicable Requirements:

Description: ODC 1.2500"; Wall: 0.1250"; Round @ AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED. This Product Complies to FAR BAA, DFARS BAA, FAR TAA COMPLIES TO DIN EN 10204 JAN 2005
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA
(DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5
TRADE AGREEMENTS).

TEST REPORTS
ACCEPTED BY
FEB 0 7 2017
49363161
TW METALS

Plant Serial: 00024049 Kaiser Order Number: 222299



http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager

TEST REPORTS FEB 0 7 21617

Plant Serial: 00024049 Kaiser Order Number: 222299 Line Item: 001

Page 2 of 2

CERTIFIED MATERIAL RESULTS **ALUMINUM EXTRUDED PRODUCTS**

SAPA EXTRUDER, INC - BUR, NC BURLINGTON, NC 27215 (336) 227-8826

	THE PERCENTAGE	PCS SHIPPED
CUSTOMER SHIP TO TW METALS INC TW METALS, INC./ATLANTA FOREST PARK, GA 30298	ITEM DESCRIPTION 45963 1" SQ X .125W Tu-SC	200
CAST# SUPPLIER	ALLOY TEMPER (061)	
CUSTOMER PO M49357388	SAPA ORDER 285051 - 01	PLANT 22
PRODUCT SPECIFICATIONS Extruded Rod, Bar, Shape or Tube ASTM B221-14 AMS QQ-A-200/8	PART REVISION	DIE REVISION B

MECHANICAL PROPERTIES

DIE NUMBER	Nbr of	TENSILE STREM	NGTH: KSI (*)	YIELI) (**)
600755	TEST	Min 45.1300	Max 45.3000	Min 41.3800	Max 42.9000
	3	ELONGATIO	N % (***)	CONDUC	TIVITY
LOT NUMBER 285051-01			Max 12.9000	Min .0000	Max .0000
(203032) 02					

CHEMICAL COMPOSITION (%)

Element	Min	Max	Element	Min	Max	Element	Min	Max
SI !	.4000	.8000	MN	.0000	.1500	ZN	.0000	.2500
FE	.0000	.7000	MG	.8000	1.2000	TI	.0000	.1500
	.1500	.4000	CR	.0400	.3500	В	.0000	.0000
CU	.1300	,4000					TEST	REPOR

Made in USA.

TEST REPORTS ACCEPTED BY OUT IS Allia

TW METALS

Sapa hereby certifies that metal shipped under the order has been inspected and tested and found applicable specifications forming a part of the description set forth in Sapa's Sale Order Acknowledgement Form. Any warranty is limited to that shown on Sapa's Standard General Terms & Conditions of Sale. Test reports are on file and available for examination.

Profiles supplied are "domestic end products" as defined in FAR 52 225-1 "Buy American Act - Supplies" and DFARS 252.225-7001 "Buy American Act and Balance of Payments Program", and are "U.S. made end products" as defined in FAR 52.225-5 "Trade Agreements." Aluminum billet, which is the principal component used in the manufacturing process, is purchased from sources in the U.S. and/or in qualifying countries as described in DFARS 225 872.1. This profile is manufactured at one of Sapa Extrusion Group's U.S. facilities. This product is mercury free.

(*) ONE KSI EQUALS 1000 POUNDS PER SQUARE INCH. (**) YIELD STRENGTH DETERMINED BY 0.2% OFFSET METHOD

(***) GAGE LENGTH MEASURED IN 2.000" SECTION.

(***) ELONGATION TAKEN AFTER FRACTURE

AUTHORIZED SIGNATURE

10/13/16

Harold Harper Ouality Manager

MATERIAL: MGCG/	107	-1.7	50 W-C6"	5	PO / BATCH NO	::(v3C135	K/M13 75		
DATE:	AY 1	9 2	017						
MATERIAL CERT REC'D:	4	CS		THICK	NESS ORDERED).	15		
QUANTITY RECEIVED: 240	-			THICKNESS ORDERED: 4065					
QUANTITY INSPECTED: 240									
QUANTITY REJECTED:		Ö			SIZE ORDERED	- / / /	<u> </u>		
do in the second		<u> </u>		SHEET	SIZE RECEIVED):/_//_			
	N	CR							
DESCRIPTION		eck (N)			COMMENTS				
SURFACE DAMAGE	Υ	N							
CORRECT FINISH	Y	N				-			
CORROSION	Y	W				***			
CORRECT GRAIN DIRECTION	(0)	N							
CORRECT MATERIAL PER M-DRAWING	(Y)	N	AStm	B710					
CORRECT THICKNESS	Y	N							
PHOTO REQUIRED	Y.	N							
CORRECT REF # TO LINK CERT	(Y;	N	H + +	Fee 13,	765				
CORRECT MATERIAL IDENTFICATION	-	N							
CORRECT M# ON THE MATERIAL	(A)	N							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N							
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N							
CUT SAMPLE PIECE			ERIAL AND RD RESUL		HARDNESS C	CHECK.			
		1	HRC	HRB	DUR A	DUBB			
TYPE OF MATERIAL			,,,,	11110	DONA	DUR D			
SIZE OF TEST SAMPLE		- 1		+			-		
HARDNESS / DUROMETER REA	DIN	s t			-		-		
			located in the	Quality Office					
QC 18 INSPECTION					ENGINEERING	SIGNOFF (if	required)		
INSPECTED BY:									
DATE: MAY 4 0 0	D47			SIGNED OFF BY:					
DATE: MAY 1 9 2	UI/				DATE:				

MATERIAL: MOCL				PC) / BATCH NO.:	0036138/MI	375
DATE: MAY	1 9	201	7			•	
MATERIAL CERT REC'D:	4	es_		THICKNE	SS ORDERED:	-065	
QUANTITY RECEIVED: 144'	7			THICKNE	SS RECEIVED:	.061	
QUANTITY INSPECTED: 1414					ZE ORDERED:		
QUANTITY REJECTED:	(3			ZE RECEIVED:	MA	
QOANTIT RESECTES.				0,122,101		!. 🗸 / /	
		CR					
DESCRIPTION		eck N)		С	OMMENTS		
SURFACE DAMAGE	Υ	N					
CORRECT FINISH	Y	N					
CORROSION	Υ	N					
CORRECT GRAIN DIRECTION	(Y)	N					
CORRECT MATERIAL PER M-DRAWING	8	N	AStm	Balo			
CORRECT THICKNESS	D,	N					
PHOTO REQUIRED	Y	N					
CORRECT REF # TO LINK CERT	(Y)	N	H+ #	FWJBJ3	97		
CORRECT MATERIAL IDENTFICATION	1	N					
CORRECT M# ON THE MATERIAL	(A)	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)					
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	0					
CUT SAMPLE PIECE	_		TERIAL AND F ORD RESULT		HARDNESS C	HECK.	
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER REA							
	te	esters	located in the Q	uality Office			
QC 18 INSPECTION				E	NGINEERING	SIGNOFF (if requir	ed)
INSPECTED BY:				SIGNED	OFF BY:		
DATE: MAY 19	2017	7			DATE:		

MATERIAL: MGOGI				P	O / BATCH NO.:	po36)38/M1375
MATERIAL CERT REC'D: QUANTITY RECEIVED: 241	V	95			ESS ORDERED:	
QUANTITY INSPECTED: 241 QUANTITY REJECTED:		0			IZE ORDERED:	111/12
				OTTEET O	iee neoeiveb.	
DECORIDEION		CR.			2011151150	
DESCRIPTION	,	eck (N)			COMMENTS	
SURFACE DAMAGE	Υ	N				
CORRECT FINISH	Y	N				
CORROSION	Υ	N				
CORRECT GRAIN DIRECTION	(Y)	N	A			
CORRECT THICKNESS	(Y)	N	Astm	B310		
CORRECT THICKNESS PHOTO REQUIRED	Y	N				
CORRECT REF # TO LINK CERT	(Y)	N	作士井	(30) 7319	140	
ORRECT MATERIAL IDENTFICATION	Y	N		00 3 313		
CORRECT M# ON THE MATERIAL	Y	N				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N				
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(Z)				
CUT SAMPLE PIÈCE			ORD RESULTS	SBELOW		
TYPE OF MATERIAL SIZE OF TEST SAMPLE			HRC	HRB	DUR A	DUR D
HARDNESS / DUROMETER REA	DIN	3				
	<u>te</u>	sters	located in the Q	uality Office		
IC 18 INSPECTION				E	NGINEERING	SIGNOFF (if required)
INSPECTED BY:				SIGNED	OFF BY:	

MATERIAL: MAN	119	201	10W-125		PO	/ BATCH NO.:	03038	/M1375411
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:					HICKNES	SS ORDERED: SS RECEIVED: ZE ORDERED: ZE RECEIVED:	-10	5 25 A
		CR			_			
DESCRIPTION (Check Y/N)		COMMENTS						
SURFACE DAMAGE	Y	N						
CORRECT FINISH	(Y	N	-					
CORROSION	Y	(N						
CORRECT GRAIN DIRECTION	(Y	N						
CORRECT MATERIAL PER M-DRAWING	Y	N	ASTIN	BD	10			
CORRECT THICKNESS	Y	N						
PHOTO REQUIRED	Y	N						
CORRECT REF # TO LINK CERT	Y	N	H+井F	03)	3140	3 / FOO	33339	
CORRECT MATERIAL IDENTFICATION	X	N						
CORRECT M# ON THE MATERIAL	Y	N						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(F)						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)						
CUT SAMPLE PIECI			TERIAL AND			ARDNESS C	HECK.	
			HRC		RB I	DUR A	DUR D	
TYPE OF MATERIAL								
SIZE OF TEST SAMPLE								1
HARDNESS / DUROMETER REA	NIDA	G						1
	te	esters	located in the	Quality C	Office		-	
QC 18 INSPECTION			7.00		E۱	GINEERING	SIGNOFF (if	required)
INSPECTED BY: (M)				S	IGNED (OFF BY:		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DATE:

DATE: MAY 1 9 2017

MATERIAL: MGGI			00W,135 P	PO/BATCH NO.: p036238/m13754				
MATERIAL CERT REC'D: QUANTITY RECEIVED: 23/9 QUANTITY INSPECTED: QUANTITY REJECTED:	X	yes	THICKNE SHEET S	ESS ORDERED: ESS RECEIVED: BIZE ORDERED: BIZE RECEIVED:	153			
DESCRIPTION	NCR (Check Y/N)		COMMENTS					
SURFACE DAMAGE	Y	0						
CORRECT FINISH	(Y)	N						
CORROSION	Y	(N ₂						
CORRECT GRAIN DIRECTION	X	N						
CORRECT MATERIAL PER M-DRAWING	Y	N	AMS-QQA 20	0				
CORRECT THICKNESS	(A)	N						
PHOTO REQUIRED	Y	(M)						
CORRECT REF # TO LINK CERT	(0)	N	H+++ 285051	61				
CORRECT MATERIAL IDENTFICATION	(43	N						
CORRECT M# ON THE MATERIAL	(Y)	N						
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N						
CUT SAMPLE PIECI			ERIAL AND PREFORM A DRD RESULTS BELOW	HARDNESS C	CHECK.			
			HRC HRB	DUR A	DUR D			
TYPE OF MATERIAL		- 11						
SIZE OF TEST SAMPLE								
HARDNESS / DUROMETER REA	DIN	G						
	te	esters	located in the Quality Office					

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: OB	SIGNED OFF BY:
DATE: MAY 1 9 2017	DATE:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36238

Purchase Order Date 5/9/2017 PO Print Date 5/9/2017

Page Number 1 of 3

Order From:

TW METALS PO BOX 933014

ALTANTA, GA 31193-3014

US

VU-TWM001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone Ship Via:

Ship Acct:

585 768 5600

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

YRC COLLECT

FOB

FCA - (Free Carrier)

Line Reference Description/ Req Date/ CD Req Qty/ Taxable Unit of Nbr Mfg ID **Vendor Part Number** Measure **Line Comments** Promise Date **Delivery Comments** 6061T6 RDTUBE 1.750 X M6061T6T1.750W.065 5/16/2017 240.00 0.65W Yes f 204 . 5/16/2017

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

Line Total:

PO Unit Price

\$1,620.00

Extended

\$1,620.00

Price

M6061T6T1.000W065

6061T6 RD TUBE 1.00 x

.065w

5/16/2017

140.00

\$2.96

\$6.75

\$414.40 426.20

Yes

5/16/2017

2017 5318

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

Line Total:

\$414.40

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36238

Purchase Order Date 5/9/2017 PO Print Date 5/9/2017

Page Number 2 of 3

Order From:

US

TW METALS PO BOX 933014 ALTANTA, GA 31193-3014 VU-TWM001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

585 768 5600

Ship To Contact

Ship To Phone

Ship Via:

YRC COLLECT

Ship Acct:

3

M6061T6T0.875W0.125

M6061T6T1.250W.125

ASTM B241

6061-T6 RD TUBE .875 X

.125W

Yes

AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR

Buyer

Customer POID

Customer Tax # Terms Currency

FOB

Chantal Lavoie

10127-2607 Net 30

USD

FCA - (Free Carrier)

24.00

\$12.50

\$300.00

5/16/2017

5/16/2017

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING ASTM B241

ALUM. RD TUBING

1.250 x.125W

5/16/2017

Yes

5/16/2017

Line Total:

\$300.00

\$4.90

\$686.00

\$686.00

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36238

Purchase Order Date 5/9/2017 PO Print Date 5/9/2017

Page Number 3 of 3

Order From:

TW METALS PO BOX 933014

ALTANTA, GA 31193-3014

US

VU-TWM001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

585 768 5600

Buyer

Chantal Lavoie

Customer POID Customer Tax # 10127-2607

Ship To Contact

Ship To Phone Ship Via:

YRC COLLECT

Terms Currency Net 30 USD

FOB

FCA - (Free Carrier)

Ship Acct:

M6061T6TS1.000W.125

6061T6 SQ TUBE 1.00 x

5/16/2017

240.00

1.00 x .125w

· Necel 23

5/16/2017

MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 SQUARE TUBING AS PER AMS-QQ-A-255/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-

Yes

200/8 OR AMS 4160

NOTE: MATERIAL NEED TO BE WITH FLAT EDGE NOT ROUNDED

71401-45

PROCUREMENT *QUALITY CLAUSES*

5/16/2017

No 5/16/2017

1.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total:

\$480.00

\$0.00

\$0.00

Line Total:

\$0.00

PO Total:

\$3,500.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

5/9/2017